

ORLEWAX 650

ORLEWAX 650 is a wax formed as a result of composing paraffin waxes. Added to the rubber mixture ORLEWAX 650 migrates from inside to external surface of rubber products.

ORLEWAX 650 forms a protective film on the rubber surface. It increases the durability of the rubber and also gives a gloss effect.

Properties

Parameter	Requirements	Test Method
Congealing point, °C	62 - 69	PN ISO 2207
Oil content, %, max.	2,0	ASTM D 721-17
Kinematic viscosity in 100°C, mm ² /s	5,0-8,0	PN-EN ISO 3104
Penetration at 25°C, x0,1 mm, max.	26	PN-C-04161
N-paraffin content	45-65	ASTM 5442

